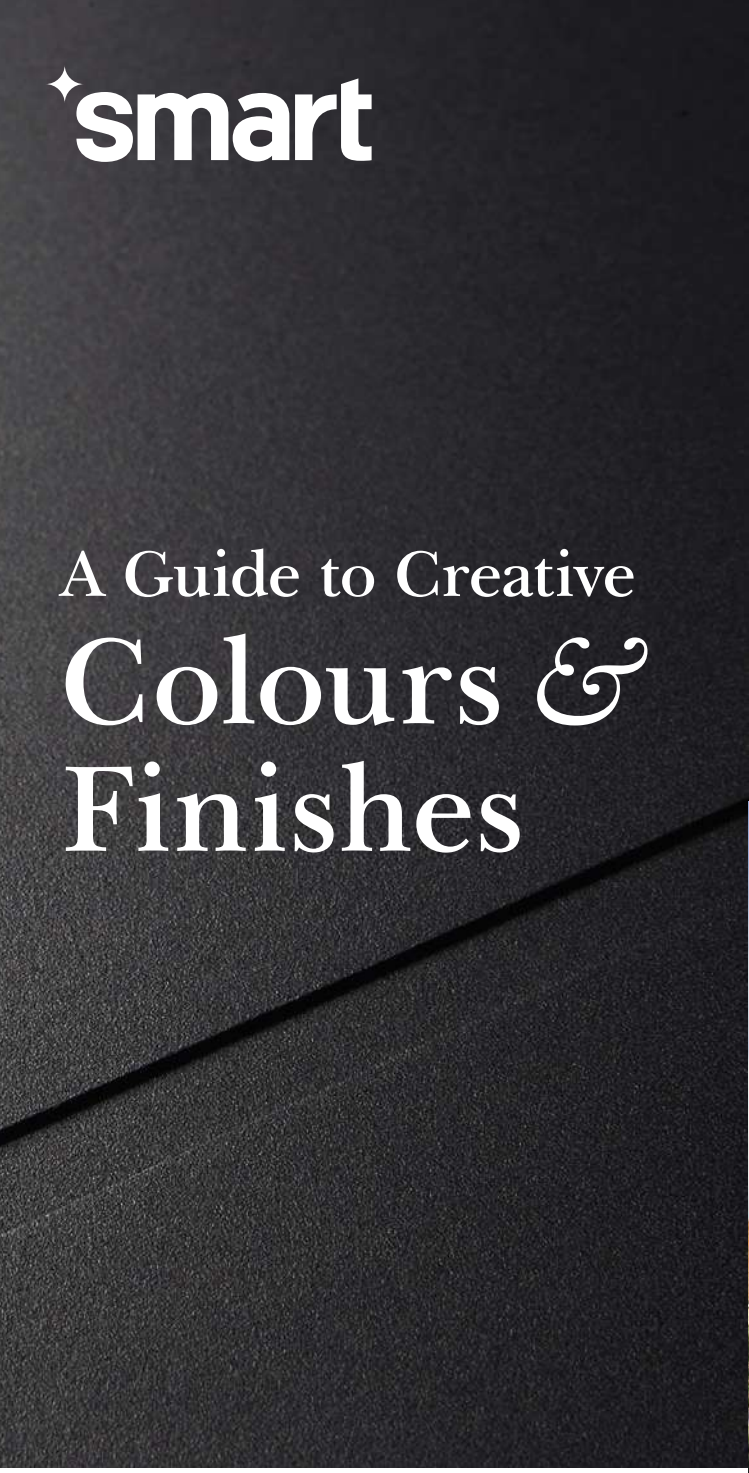

A Guide to Creative Colours & Finishes

We recommend using this guide to request a painted sample from your supplier prior to placing your order

Durable, beautiful and guaranteed to last

Committed to the highest standards of product quality and workmanship, we undertake a rigorous regime of quality inspections and controls, ensuring our powder coated products comply with all the requirements of the relevant British, European and Qualicoat* standards.

We are proud to back our advanced production processes with the assurance of a **25-Year Paint Guarantee,** which covers the coated aluminium against any of the following faults:

- *Peeling, powdering and blistering*
- *Corrosion except due to bending or folding after the application of the paint*
- *Chalking, fading and loss of sheen out of the Qualicoat* regulation*
- *Filiform corrosion*

Request a painted sample of your chosen colour before making your final decision.

* Marine guarantee applied for separately. Qualicoat is a quality-label organisation established to maintain and promote the quality of coating on aluminium and its alloys.

Alchemy

Combines the best of anodised and powder coated finishes

Introducing an innovative new range of anodised effect colours that combine the unique style and aesthetics of anodising with the protective qualities of a high quality powder coated finish.

- Golden Beach ALC004
- Gold Pearl ALC003
- Bronze ALC002
- Silver Grey ALC006
- Titanium Grey ALC005
- Storm Grey ALC007
- Steel Grey ALC008
- Black ALC001

Having selected the finish for your project, simply speak to your supplier and they will arrange for a sample to be sent to you.

Cotswold

The perfect colour palette for traditional projects and conservation areas

The classic shades and warm tones in our new Cotswold range have been developed to provide the perfect finish for both new-build and heritage properties alike.

- Burford White CWD001
- Bibury Steam CWD003
- Bath Stone CWD004
- Fairford Tile CWD006
- Slad Stone CWD015
- Bourton Cream CWD002
- Cheltenham Stone CWD005
- Painswick Stone CWD008
- Moreton Ground CWD007
- Cotswold Green CWD012
- Tetbury Field CWD009
- Wotton Olive CWD010
- Chedworth Green CWD013
- Westonbirt Leaf CWD014
- Stroud Sky CWD011

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Tetbury Field
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Wotton Olive
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Chedworth Green
CWD013

Westonbirt Leaf
CWD014

Stroud Sky
CWD011

Naturals

Inspiring colours and finishes for contemporary architecture and restoration projects

Beautiful colour-rich coatings, in a variety of versatile shades, the ever popular 'Naturals' range offers style and protection for all your Smart windows and doors.

White
KL010

Gloss White
WP

Off-White
KL011

Cream
KL001

Brown
KL006

Dark Brown
KL007

Grey
KL012

Dark Grey
KL013

Anthracite Grey
KL005

Textured Anthracite
KL14ST

Dark Blue
KL003

Dark Green
KL004

Dark Red
KL002

Black
BL

Reassuring quality with a lustrous finish

Our in-house polyester powder coating facilities are the most advanced of their kind in the UK.

This allows us to provide the widest range of high quality standard and non-standard colours and finishes for virtually every requirement. Each finish meets the demanding marine-grade standard*, enabling our systems to be used in even the most challenging environments.

The paint process begins in our pre-treatment area. Alkaline and acid based and 100% chromate free, this stage of finishing ensures the aluminium is perfectly prepared, ready for the polyester powder coating to be evenly and smoothly applied to the surface. The result is a beautiful, durable and low-maintenance finish.

Reflecting our commitment to sustainable manufacture, our finishing plant incorporates a number of environmental features. These include rainwater capture, allowing us to use filtered and cleaned water in the pre-treatment process, and a powder recycling system, which captures and re-uses 98% of all excess powder.

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Gloss White WP
Off-White KL011
Cream KL001
Brown KL006
Dark Brown KL007
Grey KL012
Dark Grey KL013
Anthracite Grey KL005
Textured Anthracite KL14ST
Dark Blue KL003
Dark Green KL004
Dark Red KL002
Black BL

Sensations

The 'Sensations' colours feature excellent design qualities

An exclusive range of metallic finishes that combine with a unique tactile finish to bring style and durability to any building project. Ideal for both modern architecture and restoration projects, 'Sensations' broad palette of colours and provides a unique finish to windows and doors.

Velour White SEN001
Frost White SEN022
Dune SEN002
Sand SEN003
Caramel SEN031
Mars Red SEN005
Basque Red SEN032
Sienna Brown SEN004
Cocoa Brown SEN021
Chestnut Brown SEN024
Silver Grey SEN017
Diamond Grey SEN026
Platinum Grey SEN016
Desert Grey SEN025
Antique Grey SEN015

Choosing the right colour for your home

Having selected the finish for your project, simply speak to your supplier and they will arrange for a sample to be sent to you. This is a very important stage in making completely sure the tone and shade are exactly what you want. We have taken great care to make the colours in this brochure a close representation of the finishes available. We always recommend viewing a painted sample of aluminium before making your final decision.

Our extensive and varied range of colour and finish options provides inspiration for all types of properties. From contemporary urban homes to traditional Cotswold cottages, we have the perfect colour to suit every project in any location.

The complete range includes our ever-popular Naturals, Sensations, Cotswold and Alchemy collections, as well as the all new Creations colour palette, developed specifically to suit our range of Designer Doors.

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Cream KL001 | Brown KL006 | Dark Brown KL007

Grey KL012 | Dark Grey KL013 | Anthracite Grey KL005

Textured Anthracite KL14ST | Dark Blue KL003 | Dark Green KL004

Dark Red KL002 | Black BL

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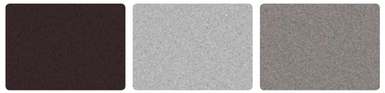
Sand SEN003 | Caramel SEN031 | Mars Red SEN005

Basque Red SEN032 | Sienna Brown SEN004 | Cocoa Brown SEN021



Chestnut Brown SEN024 | Silver Grey SEN017 | Diamond Grey SEN026

Platinum Grey SEN016 | Desert Grey SEN025 | Antique Grey SEN015

Vulcan Black SEN014 | Obsidian Black SEN013 | Provence Green SEN010

Olive Green SEN018 | Antique Green SEN012 | Amazon Green SEN011

Steel Blue SEN028 | Ocean Blue SEN007 | Sky Blue SEN009

Our systems have been designed to not only withstand all that the elements can throw at them, but also deliver minimum heat loss and great thermal efficiency.

Creations

The perfect finish for our Designer Door range

Our Creations colour range for Designer Doors offers a vibrant palette of seven classic colours to inspire the perfect focus point for your home. The range includes bright timeless classics which will add beauty and elegance to any door.

Ruby Red CTN005 | Melon Yellow CTN007 | Zinc Yellow CTN006

Pastel Blue CTN002 | Mint Green CTN003 | Moss Green CTN004

Sapphire Blue CTN001

Our unrivalled range of colours are available in a choice of textured and non-textured finishes. All of which are scratch and corrosion resistant.

smart
architectural aluminium

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Please insert colour sample below

Your Smart colour sample

The images, drawings and data shown in this brochure are for illustrative purposes only and are not binding in detail, colour or specification. We reserve the right to make changes to the product specification as technical developments dictate and without prior notice. We recommend that the user ensures that they are satisfied the product meets their requirements prior to purchase. ©Smart Systems Ltd 2019

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